

# Groves Incorporated

Manufacturers of Ready Rack and Groves Glass & Stone Storage Systems  
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Assembly Instructions for GWR-S25 Windshield Rack (CA):

1. Lay out the square base tubes and the base support braces as shown below. **Be sure to assemble the front support brace with the Proposition 65 warning label facing up (see red circle below).**



2. Use the supplied hardware to assemble the base frame. Do not fully tighten hardware until the rack is completely assembled.



3. Next, attach the back support braces to the base frame using the supplied hardware.



4. With the help of another person, attach the uprights to the base frame and to the corresponding back support brace.



5. When both uprights are attached to the base frame and the back support braces, attach the upright support braces to the uprights using the supplied hardware.



6. Now that all of the pieces are installed on the rack go back and tighten all of the hardware.

If you have any questions, please feel free to contact us at anytime.

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**⚠ Warning:** This product can expose you to chemicals including Di (2-ethylhexyl) Phthalate (DEHP), which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).