

# *Groves Incorporated*

Manufacturers of Ready Rack and Groves Glass & Stone Storage Systems  
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## ASSEMBLY INSTRUCTIONS FOR SINGLE SIDED SHOP CART (SSSC-4036)

When you receive your shipments, compare number of pieces received with your packing list.

1. Lay out base frame.
2. Attach casters using 3/8" x 1" hex cap screws, and 3/8" flange nuts.
3. Slide one 3/4" washer onto axle shaft. After first washer is in place, slide on one 10" pneumatic tire, followed by a second 3/4" washer so one washer is behind the tire and one is in front of tire. Finally, place cotter pin thru hole in axle shaft. Repeat for tire on other side.
4. With tires in place, separate ends of cotter pin to lock in place.
5. Install uprights with handle to base of cart using bolts, washers, lock washers, and nuts from package provided. Do not tighten bolts until cart is fully assembled.
6. Place upright onto base lining up holes on base of upright to holes on base of cart. Feed bolt down thru the top of the flange on the upright and thru the base of the cart. Secure bolt at the bottom of cart with 1 washer, 1 lock washer, and 1 nut. Complete these steps for both side uprights.
7. To install cross braces, line up the hole in the brace to the holes on the inside of the upright with the rubber facing forward.
8. Use remaining bolts, washers, and nuts to secure both the top and bottom cross braces.
9. Once cart is fully assembled, go back and tighten all hardware to make sure cart is secure.

### **Safety Note:**

***Weight capacity is 2,000 pounds.***

***Make sure load is evenly distributed and secured to the cart using ratchet straps.***